



Wuxi Suhang Machinery Manufacturing Co., Ltd

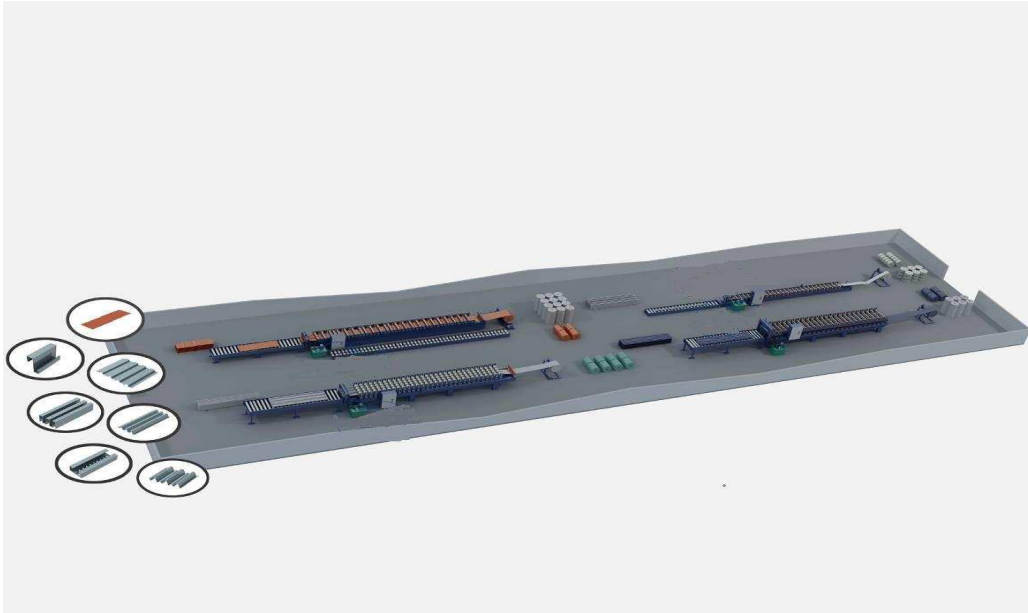
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E-mail: spring@suhangmachine.com

Website: www.suhangmachine.com www.suhangmachine.cn

Quotation & Technical Specification



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1. The delivery term for the above equipment is **FOB SHANGHAI**
2. The whole producing plant has the CE certificate approved (Photocopy of it will be available if needed).
3. We offer a warranty period of 1 year for all of our machines.
4. Our after-sales services will include factory process designing, equipment Installation coaching, test running the machines, and training of your operation personnels. For more detail on this please refer to our **“Our After-Sales Service Policy”**
5. We provide a complete set of the Operational Manual(Chinese and English versions are available)
6. Our price quotation is non-binding, and valid for **one month** starting from the date of issue or offer was made

Seam Standing Roll Forming Machine





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Price(FOB Shanghai)	5 ton passive de-coiler	1 set	
	Main roll forming machine with wheels	1 set	
	PLC Control box	1 unit	
	Hydraulic station	1 unit	
	Out table	2 units	
	Curving machine	1 unit	
	Seaming machine	1 unit	
	Total		

Profile



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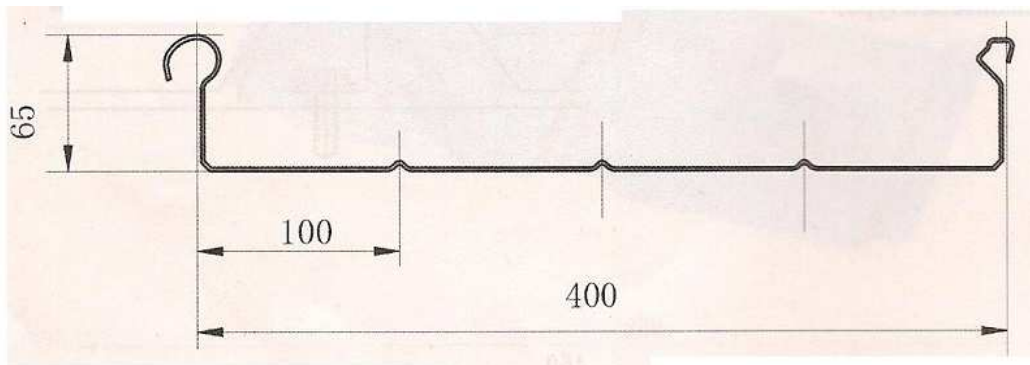
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The sketches:



The sketches are designed according to the client requirement.

Effective width: 400mm, coil thickness: 600mm

Our samples



Type 65-400, bottom width 80+120+120+80



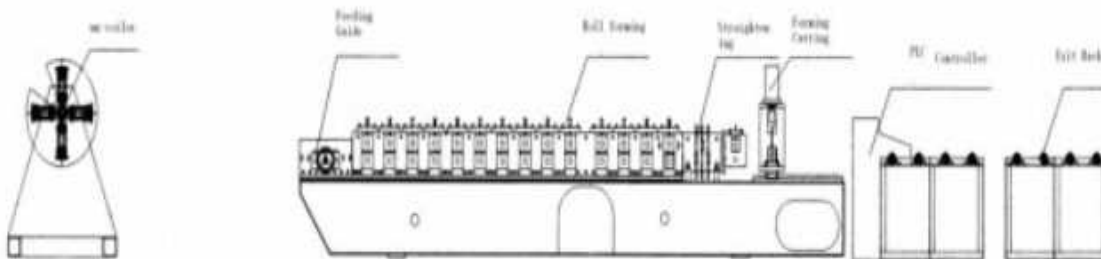
Type 65-380, bottom width have four waves



Type 65-380, aluminium

Technological process

Uncoiling—Feeding&Leveling—Roll forming—Cutting—Products collecting



B. Technical Data

Item NO	Description	Unit\Type	RF-RP
1	Material Thickness	mm	0.7-1.2mm for Color coated steel 0.5-0.8mm for aluminum sheet
2	Forming Speed	m/min	12-16
3	Roller stands	stand	15
4	Roller Material		45# steel, coated with chrome, fire treated, HRC 58-62
5	Shaft diameter and materail		Φ70, 45# steel, fire treated, HRC 58-62
5	Main Motor Power	Kw	5.5
6	Hydraulic cutting Power	Kw	3



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7	Hydraulic pressure	Mpa	12
8	Power Supply		415V, 50HZ,3 phase
9	Tolerance	mm	1.5
10	Material of cutting		Cr12
11	Control system		PLC with touch screen
12	Main machine weight	T	6-7 Ton
13	Outer specification	m	7*1.2*1.2
14	Transmission Type		1 inch chain drive

Details of each composition:

Decoiler:

- (1) Type: 5 passive tons,
- (2) Range of expansion: 400mm-570mm

Cutting:

- (1) Cutting motion: The main machine automatically stops and then cutting. After the cutting, the main machine will automatically start.
- (2) Material of blade: GCR12with heat treatment
- (3) Length measuring: Automatic length measuring
- (4) Tolerance of length: +/- 1.5mm

Control Box: Panasonic Brand

- (1) Voltage, Frequency, Phase: 415V, 50 Hz, 3Phase
- (2) Automatic length measurement:
- (3) Automatic quantity measurement
- (4) Computer used to control length & quantity. Machine will automatically cut to length and stop when required quantity is achieved
- (5) Length inaccuracy can be amended easily.
- (6). Control panel: Button-type switch and touch screen
- (7) Unit of length: millimeter (switched on the control panel)

Character of main structure

Main features and components of the machine

1. Main features

a. The structure is simple and the appearance of the machine is beautiful because we adopt the shape-steel structure and process as a whole after welding. It has the ability of strong loading and stable operation when running the machine.

b. All the components of machine are from brand-famous enterprise so that they



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ensure the machine normal function very effectively.

c. We adopt the automatic length-fixed forming and cutting to guarantee the length to be precise and the finished product clear without deforming.

d. It is very easy to install the equipment and suitable for producing in the factory.

e. The machine has features of low noise and high efficiency.

Curving machine



B. Technical Data

1. Die-----1 unit
2. Mould bases----- 1 unit
3. PLC -----1 unit
4. Motor -----1 unit
5. Holding part -----1 unit
6. Mold core -----1 set
7. Size of the machine: 2000mm*2000mm*1800mm
8. 2m out table

Seaming machine for the installation



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Portable with wheels

Sales Terms

Delivery Terms: FOB Shanghai

Delivery Time: 45 days after technical issues have been clarified, and after receiving payment of deposit (advanced payment)

Payment Terms: 1. First payment (Deposit): **40 % by T/T**

2. Second payment: **60% by T/T**, after the successful inspection of the equipments by the Buyer or the Buyer's representative at the Seller's factory, but before the Seller delivers the equipments to Shanghai Port;

Assembly and commissioning:

One engineer will be dispatched to visit the Buyer's workshop for installing, commissioning and training of the Buyer's Operation personnel. The total cost involved will be determined within that period of time. If the service duration is within fifteen(15) working days then USD100/day for each person, and that the costs for the two-way air tickets, feeding and accommodation in the Buyer's own country(or country where the installation is been done) should be paid by the Buyer. If the installation of the plant exceeds 15 working days, then additional payment of USD100/day for each person should be paid for all our Service Technicians doing the installation at the Buyer's installation site. The Buyer has to make sure that the pre-installation is being done in time and



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properly in order to avoid wasting time and creating other problems. During the installation and testing running of all the equipments, the Buyer should provide auxiliary personnel to help speed up the work at the Buyer's installation site.

Warranty Period: 12 months warranty period, starting from the date of the successful installation and commissioning of the equipments at the Buyer's Installation site.

Best regards

Spring Wu (spring@suhangmachine.com)