

Door Frame Roll Forming Machine

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APPLICATION:

Steel doors have always been the best choice for strength and durability, which result in a finished product of the best quality and greatest strength, providing much needed security. Door frame roll forming machine is the essential for its production.

EQUIPMENT LIST:

1. Hydraulic Decoiler with Breaking device is equipped for coil processing.
2. Leveler
3. Servo Roll Feeder
4. Online Multi Station Hydraulic Punching Equipment
5. Rollformer with tooling
6. Hydraulic cut-off machine
7. Run Out Table or automatic stacking device
8. Mitsubishi (Japan) PLC and Touchable Screen are used for data processing and setting.
9. Roll forming speed is 10 - 20 meter / minute.

TECHNICAL PARAMETERS

- (1) Suitable Material: Galvanized Sheet
- (2) Material Width: as per profile
- (3) Material Thickness: 0.8 - 1.2 mm

