



**Wuxi Suhang Machinery Manufacturing Co., Ltd**

Tel : +86-510-85135580

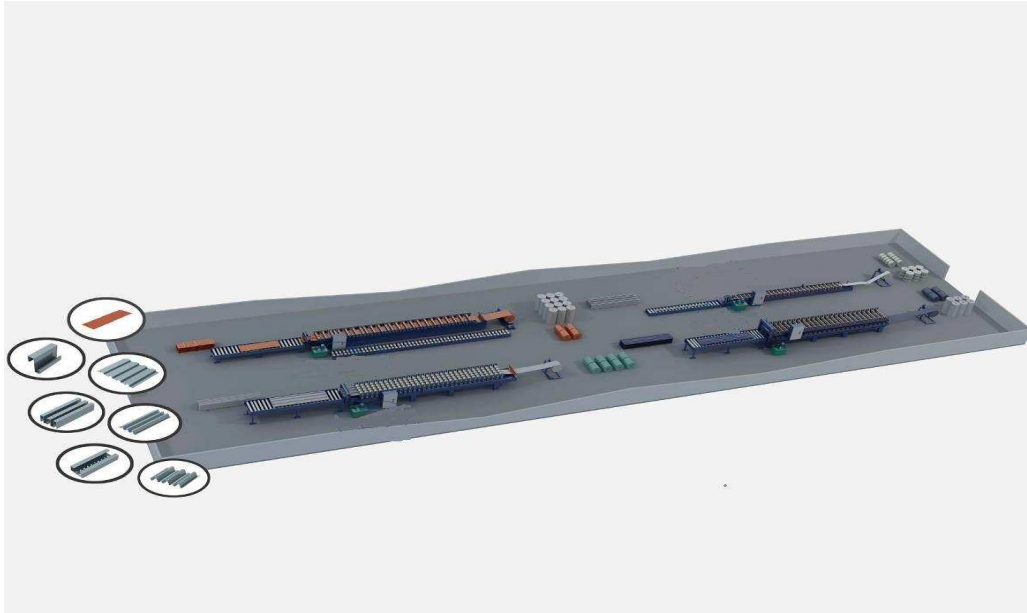
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## Quotation & Technical Specification



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1. The delivery term for the above equipment is **FOB SHANGHAI**
2. The whole producing plant has the CE certificate approved (Photocopy of it will be available if needed).
3. We offer a warranty period of 1 year for all of our machines.
4. Our after-sales services will include factory process designing, equipment Installation coaching, test running the machines, and training of your operation personnels. For more detail on this please refer to our **“Our After-Sales Service Policy”**
5. We provide a complete set of the Operational Manual(Chinese and English versions are available)
6. Our price quotation is non-binding, and valid for **one month** starting from the date of issue or offer was made

### Ridge Cap roll forming machine



*(Photo just for reference)*





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**PRICES: Ridge capping roll forming machine FOB SHANGHAI USD23800/SET**

Price (FOB shanghai)	3 ton passive de-coiler	1 set	
	Main roll forming machine	1 set	
	Control box	1 unit	
	Hydraulic station	1 unit	
	Out table	2 units	
	Total		

**Notes:**

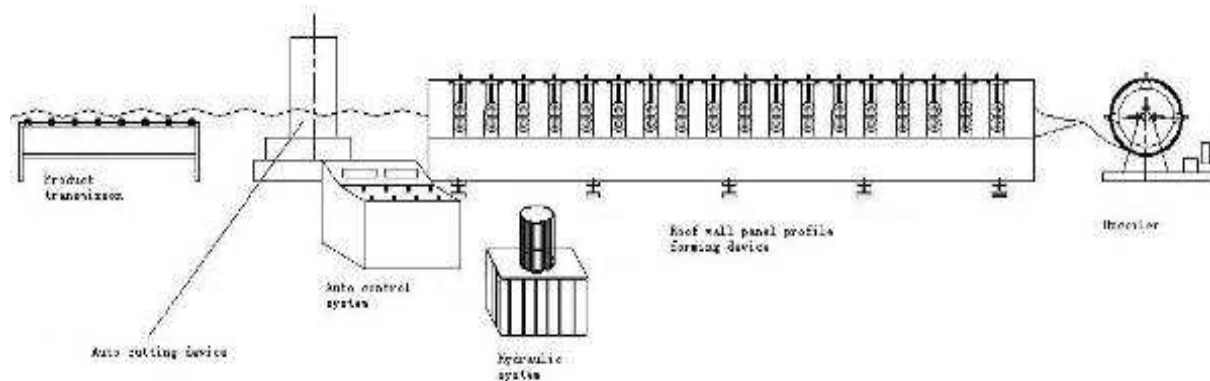
1. All prices are based on our own standard designs and machines. For OEM/ODM, Please let us know).
2. The whole producing plant has the CE certificate approved (Photocopy of it will be available if needed). The electrical installation parts of the machine are used with CE approved material.
3. Our price quotation is non-binding, and valid for **2(two)months** starting from the date of issue or offer was made

**B. Technical Data**

**Technological process:**

Uncoiling—Feeding—Roll forming—Cutting—Products collecting

**The external of machine:**



**B.1 The main description**

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	<b>Items</b>	<b>Specifications</b>	<b>Remarks</b>
<b>Material of coil</b>	Material Thickness	0.3—0.8mm	
	Un Coiler	3 tons manual	
<b>Forming system</b>	Rolling Speed	5-10m/min	
	Roller Stations	16 stations	
	Roller material	45# steel, coated with chrome	
	Main Motor Power	5.5kw	
	Hydraulic cutting Power	4kw	
<b>Cutting system</b>	Material Of Cutting	CR12 with quench treatment	
	Hardness	HRC58-62	
	Tolerance	+1.5mm	
<b>Electrical control system</b>	Electric Source	380V, 50HZ,3 phase Also can satisfy customer's require	
	Control System	PLC with touch screen	
	Way Of Drive	1.2 inch single chain	
<b>Packing information</b>	Color of the machine	blue	



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## **B TRANSPORTATION**

All goods will be shipped to your country, containers number will be decided with how many machines would you choose

## **C. Installation of the machine**

The individual components of the machine are installed according to the layout and prepared for the commissioning.

The installation comprises of:

- Installation by Suhang service technicians.
- The following services are included:
- Installation of the machine components.
- Adjustment of the machine components.
- Connection of all motors to the control cabinet.
- Installation of the required safety devices.

Delivery extent does not comprise of:

- Media supply (electrics, compressed air, etc.)to the machine(control cabinet)
- Raw material, process material and fuels
- Raw material for test blocks
- Transport and lifting devices
- Auxiliary staff.

The operators of the plant should be present during the installation in order to become familiar with the new machines.

## **D. Commissioning of the machine**

The components of the machine are commissioned one after the other. At the end of the commissioning the machine is ready for production and is handed over.

The commissioning comprises:



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- Commissioning by Suhang service technicians
- Training at the machine
- The following services are rendered
- Run up of the machine components
- Testing of all functions of the machine components
- Start of a fully automatic molding process
- Execution of machine acceptance

Delivery extent does not comprise of:

- Raw materials, process materials and consumables
- Raw material for test blocks
- Transport and lifting devices

The operators of the plant should be present during the commissioning in order to become familiar with the new machines.

## E. Our After-Sales Service Commitments

Suhang hereby solemnly promises: We implement the “three guarantees” service policy for any equipments sold by Suhang, provide free of charge installation guidelines, commissioning and maintenance of the equipments, training of the Buyer’s relevant Operators; and provide technical requirements for the installation and operation of the equipments, technical layout diagrams and other related information, provide a lifetime supply of maintenance and spare parts. The detailed measures are as follows:

1.Guidelines for installation and commissioning of equipments:

Based on the actual situation, to assist and guide the Buyer and Buyer’s technical personnel in the overall installation location, the installation of equipments, and provide Buyer with answers to their questions and related issues;

2.Provide training for operation and maintenance personnel:

Based on the Buyer’s request, Suhang will provide free of charge training of the operation and maintenance personnel;

a) The User (Buyer) can send their operation and maintenance personnel to our factory for learning and training;

b) When Suhang is doing the installation and test running of the equipments for the Buyer, the Buyer can send their personnel to participate.

3.If failure occurs in any of the machines during the “three guarantees” period(one year), then, upon the Buyer’s request, Suhang will eliminate the failure;

4. Suhang will inform all its Buyers about any upgrades and significant product improvements. Suhang will provide equipment modifications based on their costs. Suhang will provide Buyers with high-quality after-sales services in a careful and responsible attitude, provide very strong guarantee for the Buyer’s normal production.

We provide quick and satisfactory customer service, and promise to respond within 24 hours after receiving your complaints by phone or email



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**Assembly and  
commissioning:**

One engineer will visit Buyer's workshop for install, commission and training, The customer should ensure the pre-installation being carried out appropriately. The buyer pays the round-trip air-tickets, local cost in buyer's workshop; buyer has to pay USD50 per day, per engineer.

**Warranty:**

12 months warranty, Starting from the date of the successful installation and commissioning of the equipments.

Best regards

Spring Wu ([spring@suhangmachine.com](mailto:spring@suhangmachine.com))