



Wuxi suhang Machinery Manufacturing Co., Ltd

Tel : +86-510-85135580

Fax: +86-510-85130480

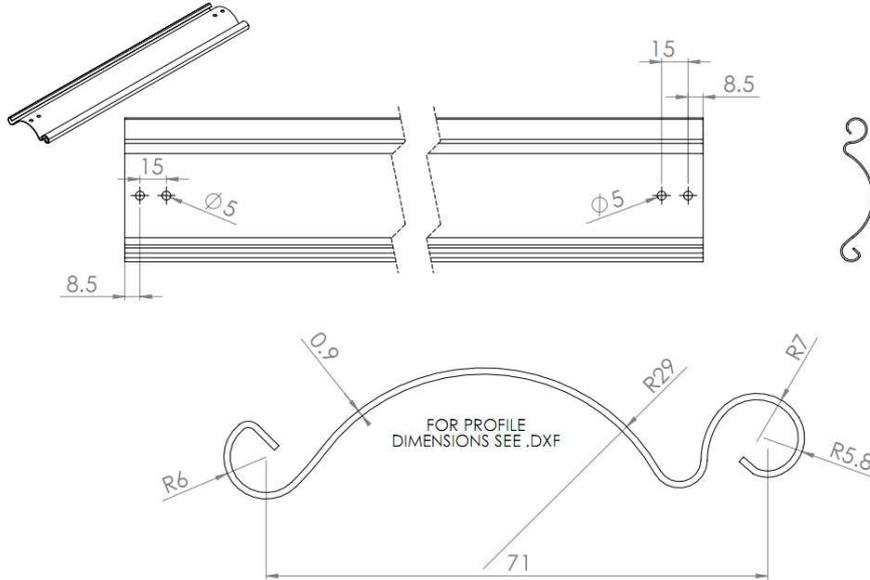
E-mail: suhangmachinery@gmail.com

Website: www.suhangmachine.com www.suhangmachine.cn

Metal Shutter door machine



Profile

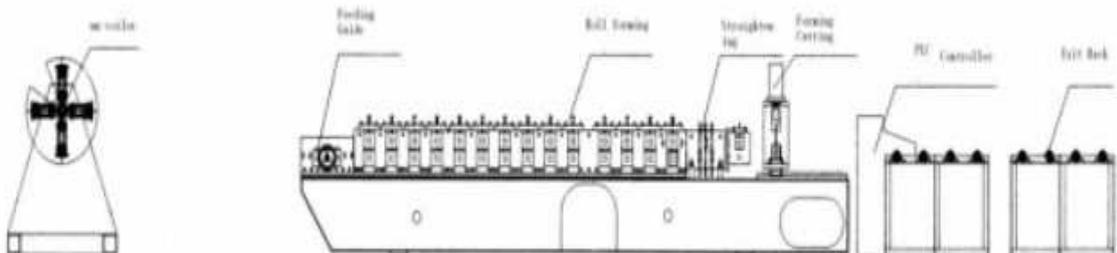


The technique data

- 1 Materials to form shutter door: 0.7-1.2mm galvanized coils, Feeding width: 184mm
- 2 Forming steps: about 12 steps
- 3 Material of rollers: GCr15 steel, precision-machined, high frequency quenching HRC58-62, diameter of rollers: $> \phi 150$
- 4 Material of main shaft : 45# high quality steel (diameter $> \phi 50$)
- 5 Chains' material: 45# steel, high frequency quenching, circular pitch:38.1; number of teeth: 13
- 6 Cutting: hydraulic cutting; quenching HRC58-62
- 7 Electronic control: PLC control Panasonic Brand
- 8 Dimension of machine: 4500mmX500mmX800mm
9. Working speed:12-15m/min;
- 10 Drive system: chain drive, 3KW main motor power,

Working flow

De-coiler → level device → punching → main roll forming machine → hydraulic cutting → run out table



Parts of machine



Wuxi suhang Machinery Manufacturing Co., Ltd

Tel : +86-510-85135580

Fax: +86-510-85130480

E-mail: suhangmachinery@gmail.com

Website: www.suhangmachine.com www.suhangmachine.cn

name	quantity (set)
De-coiler	1set
Level device	1set
Punching device	1set
Hydraulic cutting machine	1set
Main roll forming machine	1set
Run out table	2 sets
Control panel	1set

Pictures for reference
Spare parts



Spare parts pictures just for reference

C TRANSPORTATION

All goods will be shipped to your country, containers number will be decided with how many machines you would choose

D. Installation of the machine

The individual components of the machine are installed according to the layout and prepared for the commissioning.

The installation comprises of:

- Installation by Suhang service technicians.
- The following services are included:
- Installation of the machine components.



Wuxi suhang Machinery Manufacturing Co., Ltd

Tel : +86-510-85135580

Fax: +86-510-85130480

E-mail: suhangmachinery@gmail.com

Website: www.suhangmachine.com www.suhangmachine.cn

- Adjustment of the machine components.
- Connection of all motors to the control cabinet.
- Installation of the required safety devices.

Delivery extent does not comprise of:

- Media supply (electrics, compressed air, etc.) to the machine (control cabinet)
- Raw material, process material and fuels
- Raw material for test blocks
- Transport and lifting devices
- Auxiliary staff.

The operators of the plant should be present during the installation in order to become familiar with the new machines.

E. Commissioning of the machine

The components of the machine are commissioned one after the other. At the end of the commissioning the machine is ready for production and is handed over.

The commissioning comprises:

- Commissioning by Suhang service technicians
- Training at the machine
- The following services are rendered
- Run up of the machine components
- Testing of all functions of the machine components
- Start of a fully automatic molding process
- Execution of machine acceptance

Delivery extent does not comprise of:

- Raw materials, process materials and consumables
- Raw material for test blocks
- Transport and lifting devices

The operators of the plant should be present during the commissioning in order to become familiar with the new machines.

F. Our After-Sales Service Commitments

Suhang hereby solemnly promises: We implement the “three guarantees” service policy for any equipments sold by Suhang, provide free of charge installation guidelines, commissioning and maintenance of the equipments, training of the Buyer’s relevant Operators; and provide technical requirements for the installation and operation of the equipments, technical layout diagrams and other related information, provide a lifetime supply of maintenance and spare parts. The detailed measures are as follows:

1. Guidelines for installation and commissioning of equipments:

Based on the actual situation, to assist and guide the Buyer and Buyer’s technical personnel in the overall installation location, the installation of equipments, and provide Buyer with answers to their questions and related issues;

2. Provide training for operation and maintenance personnel:

Based on the Buyer’s request, Suhang will provide free of charge training of the operation and maintenance personnel;

a) The User (Buyer) can send their operation and maintenance personnel to our factory for learning and training;



Wuxi suhang Machinery Manufacturing Co., Ltd

Tel : +86-510-85135580

Fax: +86-510-85130480

E-mail: suhangmachinery@gmail.com

Website: www.suhangmachine.com www.suhangmachine.cn

b) When Suhang is doing the installation and test running of the equipments for the Buyer, the Buyer can send their personnel to participate.

3. If failure occurs in any of the machines during the “three guarantees” period(one year), then, upon the Buyer’s request, Suhang will eliminate the failure;

4. Suhang will inform all its Buyers about any upgrades and significant product improvements. Suhang will provide equipment modifications based on their costs. Suhang will provide Buyers with high-quality after-sales services in a careful and responsible attitudes, provide very strong guarantee for the Buyer’s normal production.

We provide quick and satisfactory customer service, and promise to respond within 24 hours after receiving your complaints by phone or email.

G. Commercial conditions

Assembly and commissioning:

One engineer will visit Buyer’s workshop for install, commission and training, the salary of our engineer cost USD100 per day, The customer should ensure the pre-installation being carried out appropriately.

Warranty:

12 months warranty, Starting from the date of the successful installation and commissioning of the equipments.