



**Wuxi Suhang Machinery Manufacturing Co., Ltd**

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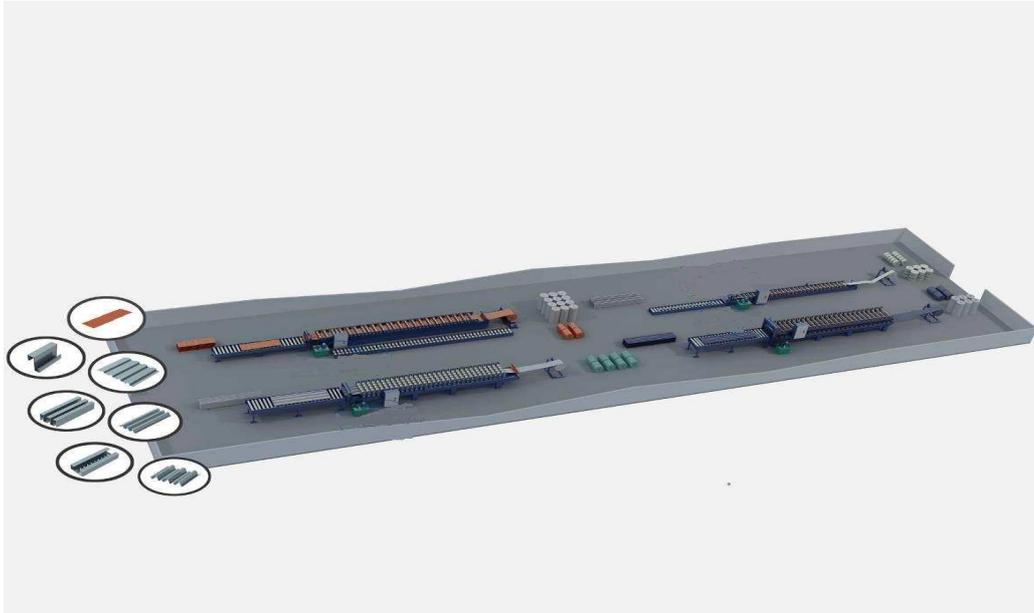
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## Metal Shutter door roll forming machine

### Quotation & Technical Specification



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1. The delivery term for the above equipment is **FOB SHANGHAI**
2. We offer a warranty period of 1 year for all of our machines.
3. Our after-sales services will include factory process designing, equipment Installation coaching, test running the machines, and training of your operation personnels. For more detail on this please refer to our **“Our After-Sales Service Policy”**
4. We provide a complete set of the Operational Manual(Chinese and English versions are available)
5. Our price quotation is non-binding, and valid for **one month** starting from the date of issue or offer was made

### Shutter door machine





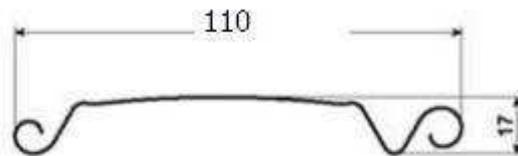
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**samples we**

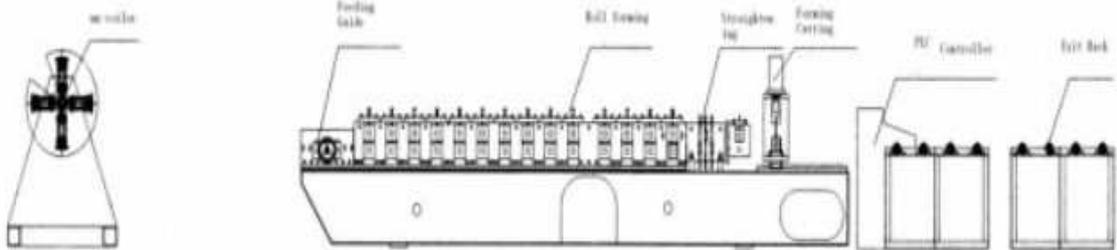
**made before**

**The technique data**

- 1、 Materials to form shutter door : according to the customers' requirement
- 2、 Forming steps: about 12steps
- 3、 Material of rollers: GCr15 steel, precision-machined, high frequency quenching HRC58-62, diameter of rollers:  $> \phi 150$
- 4、 Material of main shaft : 45# high quality steel (diameter  $> \phi 50$ )
- 5、 Chains' material: 45# steel, high frequency quenching, circular pitch:38.1; number of teeth: 13
- 6、 Cutting : hydraulic cutting; quenching HRC58-62
- 7、 Electronic control: plc control
- 8、 Dimension of machine: 8000mmX500mmX500mm
- 10、 Drive system: chain drive, 3KW main motor power, working speed:12-15m/min;

**Working flow**

decoiler → level device → main roll forming machine → fly saw cutting → run out table



**Parts of machine**

name	quantity (set)
De-coiler	1set
Level device	1set
Fly saw cutting machine	1set
Main roll forming machine	1set
Run out table	2 sets
Control panel	1set
Subtotal FOB Shanghai	USD16500

**B TRANSPORTATION**

All goods will be shipped to your country, containers number will be decided with how many machines would you choose

**C. Installation of the machine**

The individual components of the machine are installed according to the layout and prepared for the commissioning.

The installation comprises of:

- Installation by Suhang service technicians.
- The following services are included:
- Installation of the machine components.
- Adjustment of the machine components.
- Connection of all motors to the control cabinet.
- Installation of the required safety devices.

Delivery extent does not comprise of:

- Media supply (electrics, compressed air, etc.)to the machine(control cabinet)
- Raw material, process material and fuels
- Raw material for test blocks



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- Transport and lifting devices
- Auxiliary staff.

The operators of the plant should be present during the installation in order to become familiar with the new machines.

### D. Commissioning of the machine

The components of the machine are commissioned one after the other. At the end of the commissioning the machine is ready for production and is handed over.

The commissioning comprises:

- Commissioning by Suhang service technicians
- Training at the machine
- The following services are rendered
- Run up of the machine components
- Testing of all functions of the machine components
- Start of a fully automatic molding process
- Execution of machine acceptance

Delivery extent does not comprise of:

- Raw materials, process materials and consumables
- Raw material for test blocks
- Transport and lifting devices

The operators of the plant should be present during the commissioning in order to become familiar with the new machines.

### E. Our After-Sales Service Commitments

Suhang hereby solemnly promises: We implement the “three guarantees” service policy for any equipments sold by Suhang, provide free of charge installation guidelines, commissioning and maintenance of the equipments, training of the Buyer’s relevant Operators; and provide technical requirements for the installation and operation of the equipments, technical layout diagrams and other related information, provide a lifetime supply of maintenance and spare parts  
The detailed measures are as follows:

#### 1.Guidelines for installation and commissioning of equipments:

Based on the actual situation, to assist and guide the Buyer and Buyer’s technical personnel in the overall installation location, the installation of equipments, and provide Buyer with answers to their questions and related issues;

#### 2.Provide training for operation and maintenance personnel:

Based on the Buyer’s request, Suhang will provide free of charge training of the operation and maintenance personnel;

- a) The User (Buyer) can send their operation and maintenance personnel to our factory for learning and training;
- b) When Suhang is doing the installation and test running of the equipments for the Buyer, the Buyer can send their personnel to participate.

3.If failure occurs in any of the machines during the “three guarantees” period(one year), then, upon the Buyer’s request, Suhang will eliminate the failure;

4. Suhang will inform all its Buyers about any upgrades and significant product improvements.



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Suhang will provide equipment modifications based on their costs. Suhang will provide Buyers with high-quality after-sales services in a careful and responsible attitude, provide very strong guarantee for the Buyer's normal production.

We provide quick and satisfactory customer service, and promise to respond within 24 hours after receiving your complaints by phone or email

**Assembly and commissioning:**

One engineer will visit Buyer's workshop for install, commission and training, The customer should ensure the pre-installation being carried out appropriately. The buyer pays the round-trip air-tickets, local cost in buyer's workshop; buyer has to pay USD50 per day, per engineer.

**Warranty:**

12 months warranty, Starting from the date of the successful installation and commissioning of the equipments.

Best regards

Spring Wu ([spring@suhangmachine.com](mailto:spring@suhangmachine.com))